

## ABSTRACT

A manufacturing method for oral quick-dissolving capsules, includes the steps of:  
preparing a core liquid that contains a filler material; preparing a shell liquid by having  
5 dissolved therein a shell material that includes one or more plasticizer and a shell forming  
agent; supplying to a multiple nozzle having an inner nozzle and an outer nozzle, and  
forming multilayer liquid drops by extruding the multilayer liquid drops from the multiple  
nozzle; hardening the shell liquid by bringing the multilayer liquid drops into contact with  
a hardening liquid; separating the seamless capsules from the hardening liquid; and drying  
10 their surface to form seamless capsules. The seamless capsules have a particle diameter  
of 1 to 10mm, a mass ratio of shell material to filler material of 5:95 to 70:30, and the  
amount of added plasticizer is 20 to 70% by mass with respect to the total amount of the  
shell material, excluding water.